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PPG Code: 98G391

Customer Code:

Issue Date: 8/4/2022

Customer: Precoat Metals

Location: Baltimore (Elkridge)

Color: Green

Product Description: 70 ROBIN'S EGG

Brand: Truform

Technology: Polyester

Coating Properties

Viscosity: 20 - 24 Seconds #4 EZ Zahn @ 77 Fahrenheit

VHAPS (Weight%): 4.60 %

Density: 10.9 +/-0.2 Lbs/Gal

VHAPS: 1.06 Lbs/Gallon of Solids

VOC: 3.90 Lbs/Gal

Theor. Wt Solids%: 64 +/-2

Flashpoint: 72 Fahrenheit

Theor. Vol Solids%: 48 +/-2

Wax Free: No

Contains Lead: No

Stain Resistant: No

Contains Heavy Metals: No

Contains Lubricant: No

Shelf Life: 1 Year(s)

Application Parameters

Application Method: Reverse Rollcoat

Reducing Solvent: Butyl Cellosolve,Solvesso 150

Peak Metal Temperature: 450 - 480 Fahrenheit

Clean Up Solvent: MEK

Coating Application and Dry Film Properties

60° Topcoat Gloss: 58 - 72 Units

MEK Double Rubs: 100 minimum

60° Total System Gloss: N/A

Wet Film Thickness: 1.88 - 2.29 Mils

85° Topcoat Gloss: N/A

Coverage: 770 Sq. ft/Gal @ 1.00 Mils

20° Topcoat Gloss: N/A

Substrate:	CRS
Pretreatment:	BOND 1402W or EQ
Pencil Hardness:	H - 4H
Reverse Impact:	2x Steel NPO
Flexibility:	4T NPO
Total System DFT:	0.90 - 1.10 Mils
Dry Film Thickness:	0.90 - 1.10 Mils
Primer:	N/A
Primer DFT:	N/A
Barrier / Base Coat:	N/A
Barrier Coat DFT:	N/A
Clearcoat:	N/A
Clearcoat DFT:	N/A
Print Coat:	N/A
Print Coat DFT:	N/A

Additional Remarks

Color Tolerance: Visual. *Approved to run at 0.55 - 0.65 Mils on CRS per end user requirements.



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